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㉒ **Weather resistant lined garments.**

㉓ A weather-resistant windproof lined garment has an outer layer 1 comprising a stretchable knit or woven textile attached to one or more specified wrist, neck, waist ankle or front borders, with an inner stretchable liner 2, including a first porous hydrophobic polymer layer 4 coated with a hydrophilic layer 5, which in turn is coated with an elastomeric textile layer 3.

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## WEATHER RESISTANT LINED GARMENTS

This invention relates generally to weather-resistant lined garments, and in particular to weather-resistant windproof lined sweaters and undergarments, and to a method for making them.

There is need for very lightweight weather-resistant garments useful for less severe or less demanding wear such as late or early season outdoor sporting events or athletic participation, such as golf, walking, hiking, football, soccer, baseball or for spectator sport attendance.

The limited give or stretch of woven textile materials causes garments utilizing them as a part of a laminate, or as one of the layers, to have limits to comfortable movement. For example, if a wearer bends the arms at the elbows or twists the upper torso in a golf swing, a woven textile will hug the body contours to give some degree of pulling discomfort, which may impede free movement. Garments which offer the least resistance to body movements are the most comfortable. Comfort and fit are key attributes from a wearer standpoint and are achieved by reducing the restraint imposed on the body by the garment and by increasing the give or stretch of the fabric.

One of the ways known presently to alleviate the problem of weather-resistance has been to use woven textile cloth combinations with waterproof membranes of porous hydrophobic plastics which may also form composites with hydrophilic materials such that the combination or composite will not pass liquid water, but will transmit water vapour at a rate to keep the interior of a garment utilizing such a material dry. Exemplary of materials and garments utilizing this method for weather resistance are those fashioned from GORE-TEX (Registered Trade Mark) membrane and GORE-TEX (Registered Trade Mark) laminate prepared according to U.S. Patents 4,194,041; 4,443,551; 3,953,566 and 4,187,390. Such materials used in garments render them windproof as well.

The present invention provides a weather-resistant windproof lined garment comprising (a) an outer layer which comprises a stretchable knit or woven textile with (b) an inner stretchable liner, including a first porous hydrophobic polymer layer coated with a hydrophilic polymer layer, which in turn is coated with an elastomeric textile layer. The garment can, for example, be a sweater, shirt, light jacket, or trousers. The inner and outer layers are attached by sewing or other means at the borders of the garment.

The invention will now be particularly described, by way of example, with reference to the accompanying drawings in which:

Figure 1 shows a lined garment in the form of an upper body garment;

Figure 2 is a cross-section of a layered lined garment material; and

Figure 3 shows a lined garment made from the material of Figure 2 in the form of a lower body garment.

A weather-resistant windproof lined garment according to the invention can conveniently be a sweater, as in Figure 1, having an outer stretchable knitted fibre layer 1 preferably a synthetic or natural fibre knit or woven fabric, and an inner stretchable layer 2 which assists in making the garment warm in cool to cold weather. Examples of textiles used for the outer layer 1 include nylon or polyester warp knit or a blend of both or a knit raschel or tricot knit. It can be wool.

Because layer 2 has insulative properties that aid in making the garment warm and is windproof, layer 1 need not be very thick. The two layers 1 and 2 are attached by sewing at the edge junctions at as many points as are needed or desired such as wrist, neck, waist, and front closure edges. Figure 2 displays a cross-section of the stretchable two-layer material of the invention, wherein the outer stretchable layer 1 is separated by an air gap from the stretchable inner layer 2.

Layer 2 is made up from a layer of porous hydrophobic polymer 4, preferably the porous expanded polytetrafluoroethylene (EPTFE) membrane described in U.S. patents 3,953,568; 3,962,153; 4,096,227, and 4,187,390 coated with a hydrophilic layer 5 of a polyurethane as taught in U.S. patent 4,194,041. The liquid water-resistant water-vapour transmitting layer 4 can be a hydrophobic polyurethane, or a porous polyolefin. This liquid water resisting water vapour-transmitting composite is further bonded to a woven or knitted elastomeric textile layer 6. The combination of layers 4 and 5 are shown in the above patents to be waterproof to liquid water, resist the surface active agents in perspiration, but still permit the evaporation of perspiration by transmission of water vapour through the combination. This combination of layers 4 and 5 can be made stretchable according to U.S. Patent 4,443,511 by stretching the composite and then relaxing it. This stretchable material is then bonded to a layer 6 of polyurethane rubber, defined as spandex in the art, in the form of a woven or knitted spandex textile material. A well-known example of spandex is sold under the registered trade mark LYCRA SPANDEX and manufactured by E. I. DuPont de Nemours and Company. When taken all together, the complete windproof layered

material, outer textile layer and inner combination of hydrophobic polymer/hydrophilic polymer/spandex textile, tends to stretch together as a unit, i.e. move together mechanically as a unit. The layers 4 and 5 in combination with spandex 6 is preferably united with layer 1 into a garment in such a manner that the direction of highest stretchability of layers 4 and 5 lies around the circumference of the garment, i.e., across the back, arms, and around the elbows so as to take maximum advantage of the favourable properties of the materials of manufacture. Figure 3 illustrates a lower body garment 7.

It is thus seen that this invention provides a lightweight stretchable, garment which can be worn under comfortable clothing in cooler weather for outdoor activities - a season-extending garment combination or can be a sweater. The garment may be reversed or turned inside out to protect against a sudden downpour of rain to keep the wearer dry.

#### Claims

1. A weather-resistant windproof lined garment characterised by (a) an outer layer which comprises a stretchable knit or woven textile with (b) an inner stretchable liner, including a first porous hydrophobic polymer layer coated with a hydrophilic polymer layer, which in turn is coated with an elastomeric textile layer.

2. A garment according to claim 1, characterised in that the outer layer is knitted textile.

3. A garment according to claim 2, characterised in that said elastomeric textile layer is an elastomeric polyurethane.

4. A garment according to claim 3, characterised in that said hydrophobic polymer is porous polytetrafluoroethylene.

5. A garment according to claim 4, characterised in that said elastomeric textile layer is manufactured from a blend of an elastomeric polyurethane with a second textile.

6. A garment according to claim 5, characterised in that said second textile is comprised of polyamide fibres.

7. A garment according to claim 1, claim 4, or claim 5 characterised in that the attachment of layers (a) and (b) at the border is by sewing.

8. A garment according to claim 1, characterised in that the outer layer is wool.

9. A garment according to claim 1, characterised in that the outer layer is a synthetic stretchable knit.

10. A garment according to any preceding claim characterised in that said stretchable liner is aligned within said garment such that the direction of maximum stretchability is around the circumference of said garment.

11. A weather-resistant windproof garment material comprising a first layer which comprises a stretchable knit or woven textile attached at spaced apart positions to a second stretchable layer which comprises a first porous hydrophobic polymer layer coated with a hydrophilic polymer layer, which is itself coated with an elastomeric textile layer.

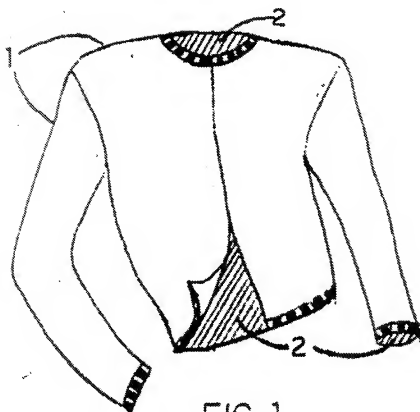


FIG. 1

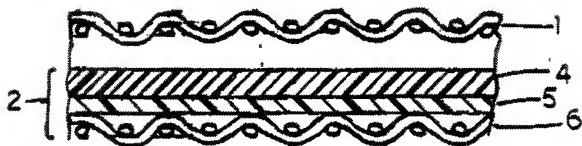


FIG. 2

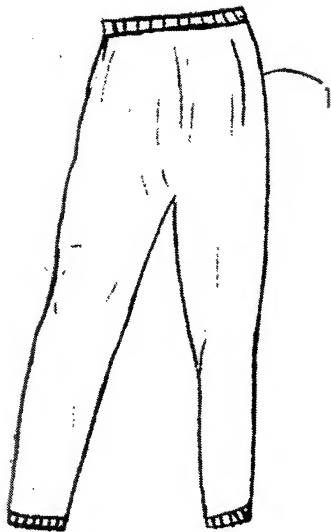


FIG. 3

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FIG. 2



European Patent  
Office

# EUROPEAN SEARCH REPORT

Application Number

EP 88 30 9539

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A	DE-A-2737756 (W. L. GORE & ASSOCIATES) * the whole document *	1-11	A41D31/02
A	EP-A-0081850 (W. L. GORE & CO.) * claims 1-9; figures 1-4 *	1-11	
U, A	US-A-4194041 (GORE ET AL)		
A	GB-A-2131578 (W. L. GORE & ASSOCIATES)		
A	FR-A-2258262 (VITOUX ETABLISSEMENTS VITOUX)		
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			A41D
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 27 SEPTEMBER 1989	Examiner KARIPIDOU C.
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application I : document cited for other reasons A : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background Q : non-written disclosure P : intermediate document			